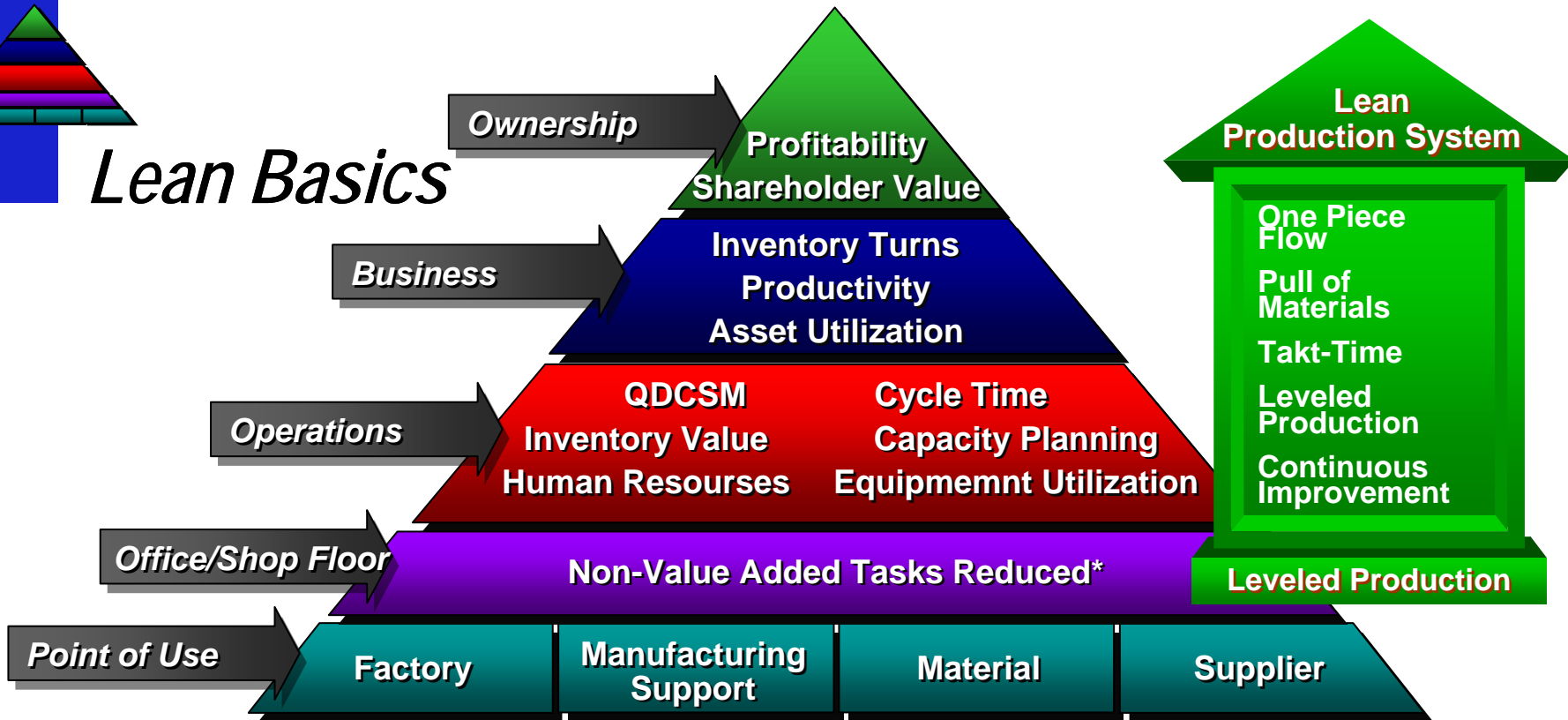


# Lean Basics



- Advanced Quality Systems
- Multi Tasking
- Training & Job Rotation
- Visual Controls
- Takt Time
- Andon Lights
- Shadow Boards
- Balance Production Line
- Address System
- POU Supermarket
- Line Side Support
- Standard Work
- Water Strider
- Jidoka
- Leveled Production
- Pull of Materials
- Basic Quality Systems
- Continuous Flow
- Zero Set Up

- Line Side Support: ME, QA, IE, Tooling, Facilities, Materiel, Procurement, Water Strider
- Bill of Material
- Forecast
- Master schedule
- Part Address System
- Bar Coding System
- TPM/AM
- AQS/BQS

- Supplier Long-Term Contracts
- Supplier Improvement
- Inspection Delegation
- Standard Kanban System
- Standard Bar code System
- Value Chain Connection
- Single Source Information of Value Chain
- Subtier Suppliers
- Suppliers
- Processors

- Supplier Long-Term Contracts
- Forecast to Subtiers
- Takt-Time
- Zero Set Up
- BQS/AQS
- TPM/AM
- Standard Work
- Work-Cell Development
- Continuous Flow
- Leveled Production
- Jidoka
- Visual controls

**\*Reduction in:** Number of Tasks, Cycle Time, Touch Time, Flow Time, Defects, Part Travel Distance, Hazardous Waste, Error Rate, Process Time, Leadtime, Work In Progress, Part Number, Set Up Time, 5 S Level